

The **Optic Sight Saddle** (SS-FF3) is designed to secure a FastFire (Burris), Venom (Vortex) or Docter Optic (Eotech) mini holographic sight directly to any 1998 or newer Mossberg shotgun with 8-40 tapped receiver. Use 6-32 screws for the optic itself.

### **BEFORE YOU BEGIN:**

Make absolutely sure that your shotgun is unloaded before installation of the Sight Saddle Optic Mount. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

### **INSTALLATION:**

Before installing, ensure both proper fitment of your optic to the Sight Saddle and that your optic's included screws are the correct thread pitch. The Sight Saddle mount's threads are all 6-32 as of Jan 2022 to facilitate easy procurement of longer ones.

The Sight Saddle installs directly to the factory receiver's 8-40 threaded sight base holes. For best results it should be installed to the rear set of holes, though it can alternately utilize the front set with the use of shorter screws (not included). The rear set of receiver holes is deeper and allows more threads to be used. The front set cannot use the included screws without running into the shotgun's seated barrel and prevents removal of the barrel for cleaning. Ensure that the Sight Saddle is centered and is gently pushed forward while installed to prevent any movement during recoil.

Install the Sight Saddle with a drop of blue thread locker on each screw after dry fitment. Do NOT tighten the included receiver screws beyond 12 in lbs! Wait 24 hours before installing your optic per manufacturer's instructions. Do NOT over tighten!

### **MAINTENANCE:**

After the first 50 rounds, check that neither your Sight Saddle nor optic has worked loose. Use care when removing screws to check or replace batteries on your sight. Use the installation instructions above each time the sight is removed or reinstalled.

Refer to our website for any updates to installation or maintenance procedures.



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