

The **Marine Spacer Tube** (MST-Competition) is intended for use in competition guns to enhance reliability of the gas system in adverse conditions. It is not a substitute for proper care and maintenance of your firearm. Any time your shotgun is operated in inclement weather conditions it should be thoroughly cleaned as soon as possible to prevent corrosion and/or other damage.

BEFORE YOU BEGIN:

Make absolutely sure that your Mossberg 930 is unloaded before installation of the Marine Spacer Tube. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

If you are not familiar with the disassembly and cleaning of your Mossberg 930, this part should be installed by a qualified gunsmith. Refer to your shotgun's owner's manual for detailed disassembly and cleaning instructions. If you do not have an owner's manual, you should obtain one from Mossberg before proceeding.

INSTALLATION:

The part being replaced by your new Marine Spacer Tube is listed in your Mossberg's manual as the 'Gas Piston Spacer Tube'. Refer to its location and position when installing your Marine Spacer Tube in its place. If the Marine Spacer Tube does NOT slide easily in place over your magazine tube, inspect your magazine tube for excessive buildup of carbon or damage to the tube. You should also check to see that your Marine Spacer Tube wasn't damaged in shipping.

We recommend thoroughly cleaning your gas system prior to installation. We also recommend that the gas system (magazine tube, cylinder and piston) be run with only a very thin application of CLP lube, wiped dry with a cloth. The bolt and carrier assembly should be run fairly 'wet' with a factory recommended lube.

MAINTENANCE:

After the first 100 rounds, disassemble your shotgun and check the Marine Spacer Tube for indications of abnormal contact with any OEM or aftermarket internal parts. This can happen if you have aftermarket rails or other accessories mounted to your forend or barrel, as the tolerances of the gas system inside the forend are fairly tight.

The Marine Spacer Tube should be thoroughly cleaned after the first 100 rounds and whenever you clean your gas system, paying special attention to the recesses and ventilation holes. We recommend an ultrasonic cleaner, but a small brush and gun cleaning solvent will work as well.

Refer to our website for any updates to installation or maintenance procedures.



www.OR3GUN.com

Made in the USA