

The **Enhanced Forearm Retainer** (Alloy – 940 Quad Ready) is designed for use in 940 competition shotguns in conjunction with loading port modifications for smoother loading. The Quad-Ready EFR is designed for use with a factory polymer forearm.

BEFORE YOU BEGIN:

Make absolutely sure that your Mossberg 940 is unloaded before installation of the EFR. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

INSTALLATION:

The part being replaced by the Quad Ready Alloy EFR is listed in your Mossberg's manual as the 'Forearm Retainer'. If the CFR does NOT slide easily in place over your magazine tube, inspect for excessive buildup of carbon or damage to the tube.

This Enhanced Forearm Retainer has 'tied' retention tangs designed to strengthen the hold on your factory forearm and centers using the barrel, rather than location pins in the receiver. Use great care when installing your barrel. Do not force the barrel past the EFR. If the EFR is not properly aligned you may damage the thin passages for the pusher rods. Do NOT modify any portion of the EFR as all existing tolerances must be maintained for proper clearance and shielding of the gas system's pusher assembly.

When installing your forearm over the fitted EFR, check alignment as you slide the final ¼" or so up to the receiver. The forearm should lock into place without any gaps between barrel and forearm SIDES. Your Quad EFR is ramped from the factory for easier twins/quad loading with a modified loading port common in competition.

MAINTENANCE:

After the first 100 rounds, disassemble your shotgun and check the Enhanced Forearm Retainer for fitment and/or any abnormal wear points.

Refer to our website for any updates to installation or maintenance procedures.



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